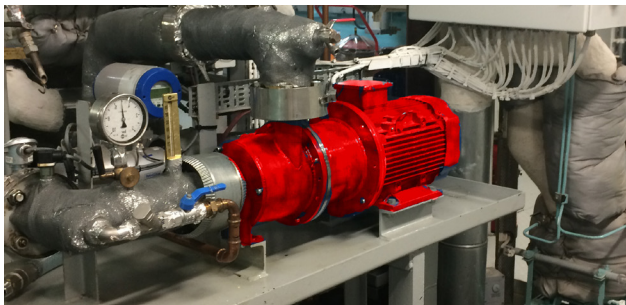


## WFE – Water In Fuel Emulsion Unit

For the sake of the environment:  
reduces NO<sub>x</sub> / PM emissions.



The Water In Fuel Emulsion is a proven wet NO<sub>x</sub> / PM reduction method. It creates stable Water-Fuel-Emulsion with HFO and MGO. This will lead to a reduction of NO<sub>x</sub> / PM formation and will improve the atomization of the fuel. In result: a more complete combustion.

### Features

- Stable Water-Fuel-Emulsion with HFO / MDO
- Improved combustion process
- Automatically controlled emulsification
- Compact and modular design
- Small footprint
- Adjustable water amount
- Combine with scrubber installation (scrubber SO<sub>x</sub> reduction / WFE – Particle matter (PM) reduction)

### Benefits

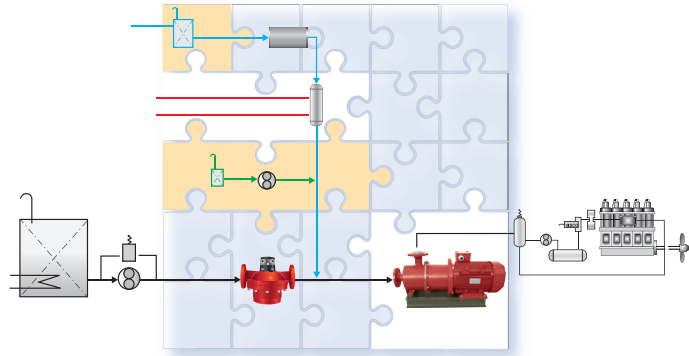
- Reduce NO<sub>x</sub> / PM emissions
- Lower opacity of plume
- Reduced deposits in combustion chamber and exhaust gas system
- Economical solution for emissions reduction

## Compact and modular design

Customized design for newbuildings and retrofits.

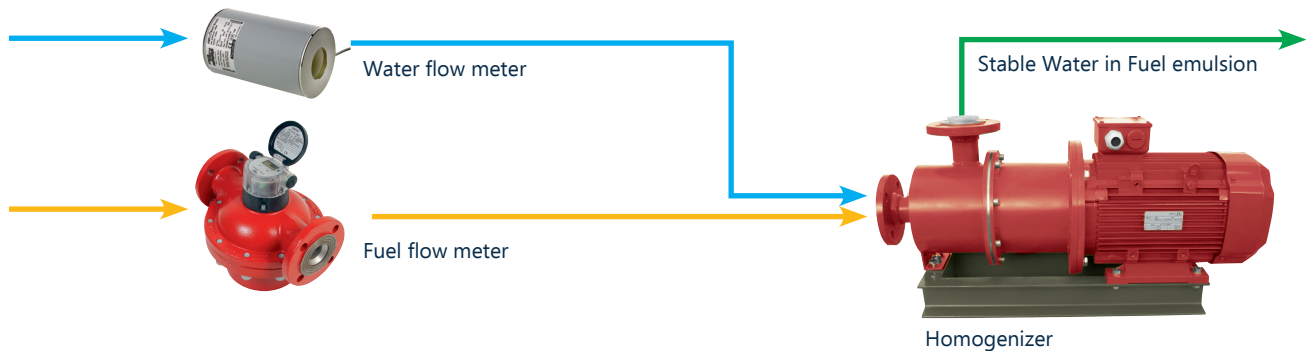
Description:

- **WSM:** Water Supply Module  
- with or without water tank
- **WPM:** Water Preheating Module  
- steam or electrical preheater
- **EM:** Emulsifier Dosing Module  
- only for distillate fuel oils required
- **WFH:** Water-Fuel-Homogenizer  
- homogenizing water in fuel
- **WFECC:** WFE Control Cabinet  
- PLC/touch screen/monitoring system/data recording & transfer

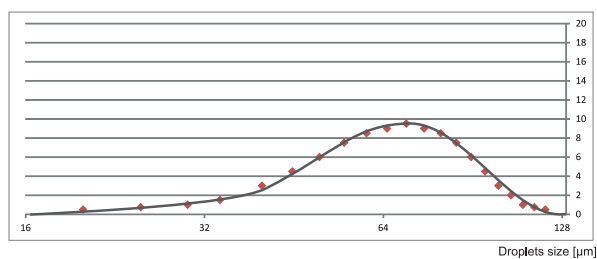


## Operating principle

Water in Fuel Emulsion is a cost-effective and proven wet  $\text{NO}_x$  reduction method. The introduction of fuel with water in engine cylinders lowers the peak combustion temperature. Thus, **reduces the formation of  $\text{NO}_x$  / PM** emissions and improves atomization of the fuel, resulting in more complete combustion. Improved fuel atomization will result in less unburned fuel, therefore **less particulate matter**, while **improving overall fuel consumption**.

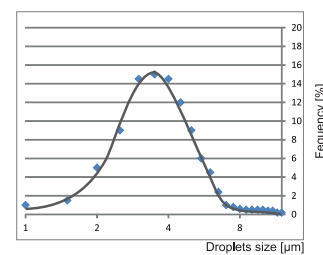


### Water droplet size of non emulsified fuel oil



Frequency distribution droplets size non emulsified Fuel HFO

### Water droplet size of emulsified fuel oil (<5 μm)



Frequency distribution droplets size

## Second atomization

